



Brazed plate heat exchanger



Connector Specifications Table

| | PT/PNT/GB Outer teeth | PT/PNT/GB | | |
|---------------|------------------------|----------------------|--|--|
| Nipple joints | 1/2"、3/4"、1"、1-1/4" | 1/2"、3/4"、1" | | |
| Welded joints | 9.73、12.9、16.15、19.25、 | 22.36、25.6、28.8、32.5 | | |

Applications:

Refrigeration, HVAC, chemical industry, metallurgical industry, mechanical industry, power industry, paper industry, textile industry, food industry, oil industry, central heating, oil, medicine, shipbuilding, desalination, geothermal, etc.

Basic Parameter for Brazed plate heat exchanger

The Dimension design of plate heat exchanger

| Model | | QL12 | QL15 | QL18 | QL23 | QL25 | QL28 |
|---|------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| Size (mm) | В | 76 | 76 | 77 | 77 | 126 | 126 |
| | С | 220 | 220 | 315 | 315 | 300 | 300 |
| | D | 41 | 41 | 41 | 41 | 64 | 64 |
| | E | 186 | 186 | 280 | 280 | 240 | 240 |
| | F | 20 | 20 | 27 | 27 | 27 | 27 |
| Plate quantity | | N | N | N | N | N | N |
| Thickness A(mm) | | 2.22xN+7 | 2.28xN+7 | 2.28xN+10 | 2.28xN+10 | 2.35xN+7 | 2.35xN+13 |
| Weight (Kg) | | 0.039xN+0.5 | 0.054xN+0.5 | 0.054xN+0.5 | 0.076xN+1.1 | 0.135xN+1.3 | 0.135xN+1.67 |
| Volume Q1Q2 Side/Q3Q4 Side(L) | | 0.016x0.5N/ 0.016x0.5(N-2) | 0.022x0.5N/0.0 22x0.5(N-2) | 0.022x0.5N/ 0.022x0.5(N-2) | 0.031x0.5N/0.0 31x0.5(N-2) | 0.056x0.5N/ 0.056x0.5(N-2) | 0.056x0.5N/0.0 56x0.5(N-2) |
| Heat Tran Area Per (m²) | | 0.012 | 0.014 | 0.015 | 0.023 | 0.027 | 0.028 |
| Heat Tran Area (m²) | | (N-2)x0.012 | (N-2)x0.014 | (N-2)x0.015 | (N-2)x0.023 | (N-2)x0.027 | (N-2)x0.028 |
| Monolithic channel c section ar (m²) | ross | 0.000148 | 0.000148 | 0.000145 | 0.000148 | 0.00025 | 0.00025 |
| Designed Pressure | | 10bar | 10bar | 10bar | 10bar | 10bar | 10bar |
| | | TUDAI | 30bar | 30bar | 30bar | 30bar | 30bar |
| | | 30bar | 45bar | 45bar | 45bar | 45bar | 45bar |
| Designed Temperat | | -180~200℃ | -180~200℃ | -180~200℃ | -180~200℃ | -180~200℃ | -180~200℃ |
| Slad Materials | | 316L、304L | 316L、304L | 316L、304L | 316L、304L | 316L、304L | 316L、304L |
| Capacity | | ~5KW | 2KW~10KW | 2KW~10KW | ~30KW | 5KW~35KW | ~35KW |

| Model | | QL50 | QL052 | QL61 | QL62 | QL85 | QL91 |
|-----------------------------------|-------|-----------------------------|-------------------------------|-----------------------------|-----------------------------|-------------------------------|-------------------------------|
| Size (mm) | В | 111 | 111 | 125 | 128 | 188 | 190 |
| | С | 527 | 527 | 539 | 542 | 564 | 566 |
| | D | 50 | 50 | 64 | 64 | 101 | 102 |
| | E | 466 | 466 | 479 | 479 | 479 | 479 |
| | F | 27 | 27 | 27 | 27 | 27 | 27 |
| Plate Nun | nber | N | N | N | N | N | N |
| Thickness A(mm) | | 2.85xN+7 | 2.36xN+9 | 2.37xN+7 | 2.37xN+13 | 2.37xN+7 | 2.37xN+13 |
| Weight (Kg) | | 0.25xN+2.5 | 0.23xN+1.8 | 0.25xN+2.5 | 0.25xN+2.5 | 0.377xN+3.6 | 0.39xN+3.6 |
| Volume Q Side/Q3Q4 | | 0.14x0.5N/ 0.14x0.5(N-2) | 0.094x0.5N/ 0.094x0.5(N-2) | 0.10x0.5N/ 0.10x0.5(N-2) | 0.10x0.5N/ 0.10x0.5(N-2) | 0.175x0.5N/ 0.175x0.5(N-2) | 0.175x0.5N/ 0.175x0.5(N-2) |
| Heat Trans Per Plate | (m²) | 0.062 | 0.052 | 0.061 | 0.062 | 0.090 | 0.091 |
| Heat Trans (m²) | | (N-2)x0.062 | (N-2)x0.052 | (N-2)x0.061 | (N-2)x0.062 | (N-2)x0.090 | (N-2)x0.091 |
| Monolithic cross secti (m²) | | 0.0003 | 0.00022 | 0.00025 | 0.00025 | 0.00036 | 0.00036 |
| | | 10bar | 10bar | 10bar | 10bar | 10bar | 10bar |
| Designed Pressure | | 30bar | 30bar | 30bar | 30bar | 30bar | 30bar |
| | | 45bar | 45bar | 45bar | 45bar | 45bar | 45bar |
| Designed Temperatu | ıre | -180~200℃ | -180~200℃ | -180~200℃ | -180~200℃ | -180~200℃ | -180~200℃ |
| Slad Mate | rials | 316L、304L | 316L、304L | 316L、304L | 316L、304L | 316L、304L | 316L、304L |
| Capacity | • | 15KW~100KW | 10KW~70KW | 15KW~100KW | 15KW~100KW | 35KW~200KW | 35KW~200KW |

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